



Stat-Tech™ ST3200-8122 ESD NHFR BK001

Polycarbonate

Key Characteristics

Product Description	
Carbon fiber reinforced polycarbonate compounds	
General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.39	1.39	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength	18900 psi	130 MPa	ASTM D638
Flexural Modulus	2.18E+6 psi	15000 MPa	ASTM D790
Flexural Strength	27600 psi	190 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.126 in (3.20 mm)	0.94 ft·lb/in	50 J/m	ASTM D256
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	< 1.0E+4 ohms	< 1.0E+4 ohms	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.08 in (2.0 mm))	V-0	V-0	Internal Method

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	248 to 266 °F	120 to 130 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Processing (Melt) Temp	500 to 554 °F	260 to 290 °C
Mold Temperature	194 to 230 °F	90 to 110 °C

Injection Notes

Injection Pressure: MED-HIGH

Hold Pressure: MED-HIGH

Screw Speed: MODERATE

Back Pressure: LOW

Notes

¹ Typical values are not to be construed as specifications.